Remington Arms Company, Inc.
870 Remington Drive
PO Box 700
Madison, NC 27025-0700
(336) 548-8700
800-243-9700

REMINGTON

Arms Company, Inc.

MODEL 600
BOLT ACTION RIFLE

- Shooting Safety Commandments
- Information
- Instructions for Operation & Care of Rifle
- Components Parts Listing
- Value and Reference Book Listing

NOTE: We are pleased to accommodate your request for the Model 600 Bolt Action Rifle information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.
Ten Commandments of Shooting Safety

1. Always keep the muzzle pointed in a safe direction.

2. Firearms should be unloaded when not in use.

3. Don’t rely on your gun’s “safety”.

4. Be sure of your target and what is beyond it.

5. Use correct ammunition.

6. If your gun fails to fire when the trigger is pulled, handle with care!

7. Always wear eye and ear protection when shooting.

8. Be sure the barrel is clear of obstructions before shooting.

9. Do not alter or modify your gun, and have guns serviced regularly.

10. Learn the mechanical and handling characteristics of the firearm you are using.
The Remington Model 600 is a light weight, compact length rifle with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from rifle for takedown purposes.

TO PUT BOLT IN RIFLE — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screwdriver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from rifle.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to “fire” rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear—free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make sure barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is “fixed” type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop an target.

WINDAGE — Turn windage screw to loosen sight-leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

RIFLE CLEANING AND CARE — Caution: Make sure rifle is empty of live ammo (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt—top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from rifle. Pull firing pin head back until coil or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be removed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.
Ilion, New York, U.S.A.
## BOLT ACTION—HIGH POWER Rifle

**Always order components by part number and part name.**

<table>
<thead>
<tr>
<th>Part No.</th>
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<tr>
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<td>15733</td>
<td>Rear Sight Elevation Screw</td>
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<td>Rear Sight Windage Screw</td>
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<td>15778</td>
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<td>17034</td>
<td>Receiver Plug Screw</td>
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<td>15488</td>
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<td>Rib Screw</td>
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<td>26850</td>
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<td>15432</td>
<td>Safety Detent Spring</td>
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<td>17043</td>
<td>Safety Pivot Pin</td>
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<td>17044</td>
<td>Safety Snap Washer</td>
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<td>26590</td>
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<td>24476</td>
<td>Sear Pin</td>
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<tr>
<td>17047</td>
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<td>27650</td>
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<td>Trigger</td>
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<td>17049</td>
<td>Trigger Adjusting Screw</td>
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<td>26730</td>
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<td>15436</td>
<td>Trigger Connector</td>
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<td>Trigger Guard</td>
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<td>Trigger Spring</td>
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Basic .308 Caliber listed above. See Sectional View for proper identity of parts. See added page for other caliber part listings.
When ordering parts specify model, caliper, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustments or fitting to assure proper functioning of the arm.
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<tr>
<th>Part No.</th>
<th>NAME OF PART</th>
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<tbody>
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<tr>
<td>26681</td>
<td>Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)</td>
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<tr>
<td>26775</td>
<td>Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)</td>
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<tr>
<td>26701</td>
<td>Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown))</td>
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<tr>
<td>26700</td>
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<td>Ejector, 222 Rem.</td>
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<td>15850</td>
<td>Extractor, 222 Rem.</td>
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<td>27340</td>
<td>Extractor Rivet, 222 Rem.</td>
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<td>27261</td>
<td>Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)</td>
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<td>17975</td>
<td>Magazine Follower, 222 Rem.</td>
</tr>
<tr>
<td>783</td>
<td>Magazine Spring, 222 Rem.</td>
</tr>
</tbody>
</table>
INSTRUCTIONS FOR ORDERING PARTS

Please read carefully.

When ordering parts—please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as an attached letter.

To further improve service—please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment—state whether complete gun or part. List model name and number, serial number (if any), and caliber or gauge.

Give full condition of contents—stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMTINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

THEN—to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not Interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMTINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York

Printed in U.S.A.
HIGH POWER CARBINE
REMINGTON MAGNUM CALIBERS
FIXED BOX MAGAZINE
BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST

The new Remington MAGNUM Model 600 is pound for pound, the most powerful carbine for big game hunting. Its MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

PACIFLY — Of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — Features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAGNUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A “Delrin”® tang stock provides all-weather support and gives action added bearing in rear of stock.

CARLO STOCK — Of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is checked at grip and fore arm, and protected overall with the new Du Pont RK-W hard wearing wood finish.

CARLO BARREL — Dovetail at bayonet and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel — Is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this barrel is mounted the “Delrin”® ventilated rib with factory open sights.

SCREW AND BRACKET (Fig. 1) — Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. For standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plug screws.

With long eye relief mounts, the rear sight may be removed by putting a metal base at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to “fire” gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to load magazine.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to open bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber pressure. Lower bolt handle to lock action. Safety lever to rear position. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully with magazine safety in place.

Operating Instructions

1. SIGHTS — The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is “fixed” type, not adjustable for windage or elevation. Both sights are easily removed.

2. ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten to desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

3. WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE — Caution: Make sure gun is empty of live ammunition before cleaning. To make cleaning of barrel or bolt easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts.
INSTRUCTIONS FOR ORDERING PARTS

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ILION, NEW YORK

Assemble package carefully when shipping firearms to factory. Use
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we full condition of contents — stock and fore-end damage (if
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Factory Service

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THEN — to avoid all possible delay in starting work on your gun or
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If an estimate is required before the work is started, please advise.
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Remington gun parts are not interchangeable with those of any
other make of gun. For this reason the Remington Arms Company,
Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply
of parts is available. However, repairs cannot be made for mod-
which are not listed in complete Line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE
AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be
made by Insured Mail. All other shipments may be made by Insured
Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARM'S SERVICE DIVISION
Ilion, New York
SECTIONAL VIEW

REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number if the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement the arm must be returned to the factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.
### COMPONENT PARTS

**MODEL 600 AGNUM**

**BOLT ACTION — HIGH POWER MAGNUM CARBINE**


When ordering parts—Model No., Part No. and Part Name must be given.

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<tr>
<th>No.</th>
<th>NAME OF PART</th>
<th>List Price</th>
<th>Part No.</th>
<th>NAME OF PART</th>
<th>List Price</th>
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<td>Trigger Housing</td>
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<td>24477</td>
<td>Trigger Pin</td>
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<td>17978</td>
<td>Trigger Spring</td>
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<td>17053</td>
<td>Trigger Stop Screw</td>
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*See Sectional View for proper identity of parts.*
Firearms Value & Reference Books

NOTE: We do not provide information on firearms' values. You may want to have your firearm appraised by a gunsmith. The following sources may also be helpful. We do not accept responsibility for the goods or services provided by these sources.

Firearms Value Books

Blue Book of Gun Values
Blue Book Publications
8009 34th Avenue South #175
Minneapolis, MN 55425
800-877-GUNS

Flayderman's Guide to Firearm Values
Gun List
Modern Gun Values
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Gun Trader's Guide
Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Reference Books

The Remington 700
John Flacy
Brownells, Inc.
200 South Front Street
Montezuma, IA 50171
515-623-5401

Cartridges of the World
Frank C. Barnes
Standard Catalog of Firearms
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Shooter's Bible
Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Remington, America's Oldest
Gunmaker
Remington Arms Co.
PO Box 700
Madison, NC 27025
Attention: History Book
800-423-8495